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Instruction
manual

Double Insulated Finishing Sander



MODEL 340

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

PORTER-CABLE
PROFESSIONAL POWER TOOLS

To learn more about Porter-Cable
visit our website at:

<http://www.porter-cable.com>

Part No. 892646-8910

WOLF: It's about what's going

sharp and clean for better lubricating and changing
and balance at all times.

damaged, have repaired by

periodically and replace it replaced immediately. Keep before servicing, and when etc.

BENCHES. Form habit of benches are removed from the tool

ing in. Keep hands, body and
gging in the tool.

- use common sense. Do not ignore the influence of medication, the use of the tool, a guard or checkered to determine that it is correct. Check for alignment of parts, mounting, and any guard or other part that is required by an authorized service technician instruction manual. Have the center. Do not use tool if not possible hearing loss.

- SHING SANDERS
plug from the power circuit
ear safety goggles to protect
size breathing in the fine dust
ains preservatives which can
nd skin contact when working

- work. It's safer than using

- sharp and clean for better lubricating and changing damaged, have repaired by periodically and replace if displaced immediately. Keep

- REINFORCEMENTS.** Form habit of removing reinforcement from the tool

- carry a plugged-in tool with you in. Keep hands, body and feet clear of the tool.

- n tool is used outdoors, use
n outdoor appliances — store

- use common sense. Do not let the influence of medication,

- use of the tool, a guard or checked to determine that it is correct. Check for alignment of parts, mounting, and any guard or other part that is used by an authorized service center. Have the guard checked by the service center. Do not use tool if

- against possible hearing loss.

IONS

SHING SANDERS

- plug from the power circuit.
- ear safety goggles to protect size breathing in the fine dust. Contains preservatives which can irritate skin contact when working.
- NOT RECOMMENDED.** Lead-acid batteries are not recommended.

ADDITIONAL SAFETY RULES FOR PAINT REMOVAL

WARNING: Extreme care should be taken when removing paint. The peelings, residue, and vapors of paint may contain lead, which is poisonous. Exposure to even low levels of lead can cause irreversible brain and nervous system damage; young and unborn children are particularly vulnerable.

Before beginning any paint removal process you should determine whether the paint you are removing contains lead. This can be done by your local health department or by a professional who uses a paint analyzer to check for lead.

LEAD-BASED PAINT SHOULD ONLY BE REMOVED BY A PROFESSIONAL.

Persons removing paint should follow these guidelines:

1. **KEEP THE WORK AREA WELL VENTILATED.** Open the windows and put an exhaust fan in one of them. Be sure the fan is moving air from inside to outside.
2. **REMOVE OR COVER** any carpets, rugs, furniture, clothing, cooking utensils and air ducts.
3. **PLACE DROP CLOTHS** in the work area to catch any paint chips or peelings. Wear protective clothing such as extra work shirts, overalls and hats.
4. **WORK IN ONE ROOM AT A TIME.** Furnishings should be removed or placed in the center of the room and covered. Work areas should be sealed off from the rest of the dwelling by sealing doorways with drop cloths.
5. **CHILDREN, PREGNANT OR POTENTIALLY PREGNANT** women and nursing mothers should not be present in the work area until the work is done and all cleanup is complete.
6. **WEAR A DUST RESPIRATOR** or a dual filter (dust and fume) respirator mask which has been approved by the Occupational Safety and Health Administration (OSHA), the National Institute of Safety and Health (NIOSH), or the United States Bureau of Mines. These masks and replaceable filters are readily available at major hardware stores. Be sure the mask fits. Beards and facial hair may keep the masks from sealing properly. Change filters often. DISPOSABLE PAPER MASKS ARE NOT ADEQUATE.
7. **KEEP FOOD AND DRINK** out of the work area. Wash hands, arms, and face and rinse mouth before eating or drinking. Do not smoke or chew gum or tobacco in the work area.
8. **CLEAN UP ALL REMOVED PAINT** and dust by wet mopping the floors. Use a wet cloth to clean all walls, sills and any other surfaces where paint or dust is clinging. DO NOT SWEEP, DRY DUST OR VACUUM. Use a high phosphate detergent or trisodium (TSP) to wash and mop areas.
9. **AT THE END OF EACH WORK SESSION** put the paint chips and debris in a double plastic bag, close it with tape or twist ties and dispose of properly.
10. **REMOVE PROTECTIVE CLOTHING** and work shoes in the work area to avoid carrying dust into the rest of the dwelling. Wash work clothes separately. Wipe shoes off with a wet rag that is then washed with the work clothes. Wash hair and body thoroughly with soap and water.

REPLACEMENT PARTS

When servicing use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION: Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

Nameplate Ampere Rating		Length of Cord in Feet									
		15V 230V	25 Ft. 50 Ft.	50 Ft. 100 Ft.	100 Ft. 200 Ft.	150 Ft. 300 Ft.	200 Ft. 400 Ft.	250 Ft. 500 Ft.	300 Ft. 600 Ft.	400 Ft. 800 Ft.	500 Ft. 1000 Ft.
0-2	18	18	18	18	16	16	14	14	12	12	
2-3	18	18	18	16	14	14	12	12	10	10	
3-4	18	18	18	16	14	12	12	10	10	8	
4-5	18	18	18	14	12	12	10	10	8	8	
5-6	18	16	16	14	12	10	10	8	8	6	
6-8	18	16	16	12	10	10	8	6	6	6	
8-10	18	14	14	12	10	8	8	6	6	4	
10-12	16	14	14	10	8	8	6	6	4	4	
12-14	16	12	12	10	8	6	6	6	4	2	
14-16	16	12	10	8	8	6	6	4	4	2	
16-18	14	12	8	8	6	6	4	4	2	2	
18-20	14	12	8	6	6	4	4	4	2	2	

OPERATING INSTRUCTIONS

FOREWORD

Model 340 Finishing Sander is equipped to accept STIKIT™ adhesive backed abrasives (4½" width) or conventional abrasive sheets (4½" x 5½").

This Sander is suitable for coarse, medium or fine sanding of wood, plaster, metal and plastics. It is ideal for leveling wallboard joints, finishing cabinets, fitting screens and doors and for general finishing work in the shop.

PREPARATION FOR SANDING

SELECTING THE RIGHT ABRASIVE SHEET

By selecting the proper type of abrasive, the finest finishes can be attained. In general, coarser grit sizes will remove the most material and finer grit sizes will produce the best finishes.

Naturally, in all sanding operations, best results will be obtained if you select the proper size and type of abrasives. Only garnet, aluminum oxide and silicon carbide are recommended for use with finishing sanders.

Before starting to work, make sure you have the right abrasive for the material on which the sander is to be used. Make sure you use the correct size abrasive paper or cloth. Cut, do not tear, the abrasive sheets to size.

ATTACHING STIKIT™ ABRASIVE

STIKIT™ Abrasives are available in pre-cut sheets (10 per box), or in rolls (10 yards per roll). A convenient dispenser is also available for the rolls (see ACCESSORIES).

To install STIKIT™ abrasive, cut a 4 1/4" long piece of abrasive from a roll (or use a pre-cut sheet), align abrasive with sander pad and press in place as shown in Fig. 1.

Punch holes in paper (for dust extraction), as instructed in PAPER PUNCH section of this manual.

NOTE: DO NOT store Sander

with an abrasive disc installed. Heat generated by the sanding operation increases the adhesive bond between the disc and pad. If disc is left on pad for an extended time after use, it can become difficult to remove. If sanding disc is difficult to remove, use the sander on a piece of scrap wood for one to two minutes to warm the paper. This should make removal easier.



Fig. 1

ATTACHING CONVENTIONAL ABRASIVE

CAUTION: DISCONNECT SANDER FROM POWER SOURCE.

1. Open paper clamp by lifting up on lever (A) Fig. 2 to release it from the locking tab (B).



Fig. 2



Fig. 3

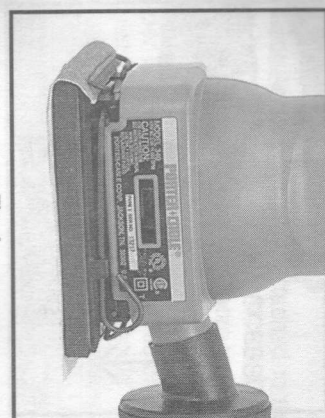


Fig. 4

2. Position one 4 1/2" wide end, of a 4 1/2" x 5 1/2" piece of sandpaper, under the open paper clamp (see Fig. 3), and hold, while lifting paper clamp lever up and placing it behind the locking tab to secure the paper in place (see Fig. 4).
3. Open second paper clamp (as described in Step 1).
4. Stretch the sandpaper tight over the pad, position the loose end under the second paper clamp, and close paper clamp.
5. Punch holes in paper (for dust extraction), as instructed in PAPER PUNCH section of this manual.

PAPER PUNCH

A Paper Punch is provided with Model 340 Sander. The punch is used to make eight holes through the abrasive. These holes allow the sanding dust to be extracted directly through the pad. The punch can be mounted to a workbench or wall using four No. 8, flat head, screws (see Fig. 5). Use the punch as follows:

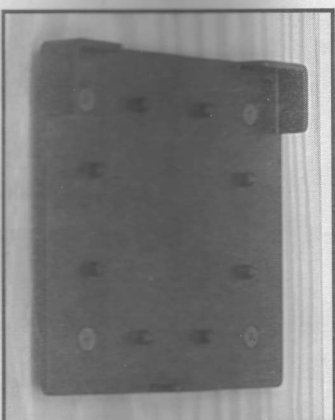


Fig. 5

1. **CAUTION: DISCONNECT SANDER FROM POWER SOURCE.**
2. Install the abrasive to the sander as described in the ATTACHING STIKIT™ ABRASIVE section, or the ATTACHING CONVENTIONAL ABRASIVE section of this manual.
3. Position the sander to the punch (see Fig. 6), aligning the sander pad with the two corner guides on the punch. Push sander onto the punch until seated (see Fig. 7).

DUST COLLECTOR

Model 340 is supplied with a Dust Collector Assembly that is attached to the sander as outlined below. An accessory hose assembly (see ACCESSORY section of this manual), is available to connect the sander to a remote vacuum system.

CAUTION: Do not operate the sander without: (A) the dust collector installed, or (B) an appropriate vacuum system attached. Dust could be blown into your eyes and the level of dust in the atmosphere would be greatly increased.

TO INSTALL DUST COLLECTOR

1. **CAUTION:** DISCONNECT SANDER FROM POWER SOURCE.
2. Position dust collector (A) Fig. 11, to sander nozzle as shown. Seat collector firmly onto the nozzle.

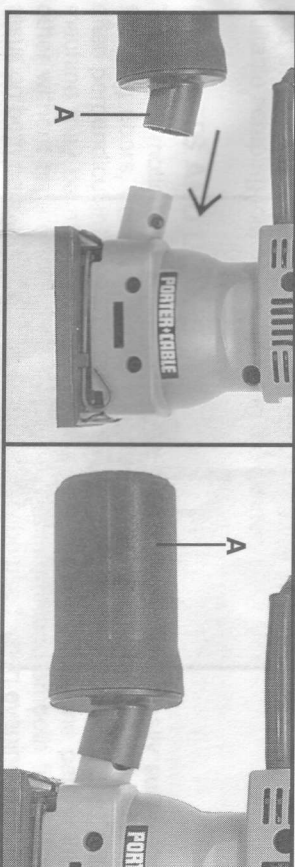


Fig. 11

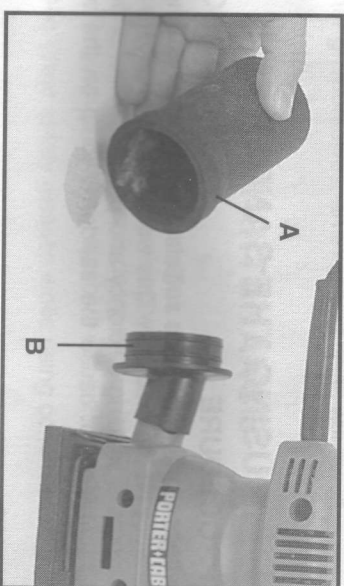


Fig. 12

3. Periodically remove the dust container (A) Fig. 12, from its mounting flange (B), and empty the collected dust.

NOTE: A slight twisting action will ease removal and reassembly.

Tap container lightly to remove compacted dust. **DO NOT WASH CONTAINER.** Dry compressed air may be used to blow out container.

CAUTION: Wear safety glasses while using compressed air.

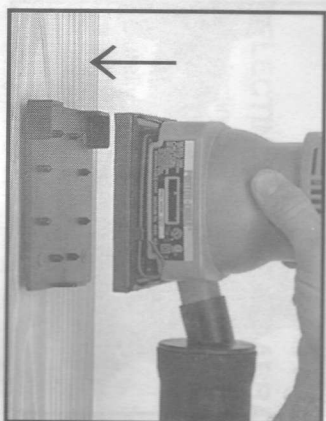


Fig. 6

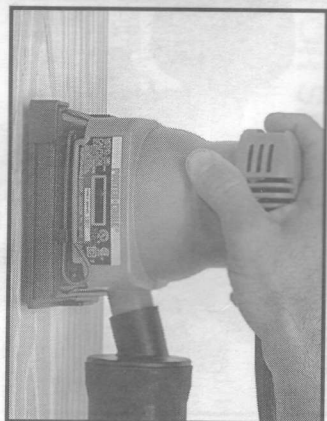


Fig. 7

4. Remove sander from punch.

TO START AND STOP SANDER

1. **CAUTION:** Make certain the switch is in the "OFF" position, and the power source is the same as that specified on the tool's nameplate.
2. Connect the sander to the power source.
3. Lift sander off the work and hold it firmly when switching the motor "ON" and "OFF".
4. The switch button (A) Fig. 8, is labeled "ON" and "OFF". Depress the "ON" end of the switch button to start motor. Depress the "OFF" end of the switch button to stop motor.

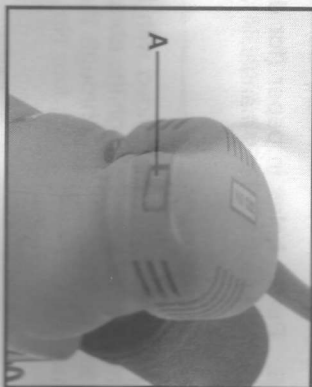


Fig. 8

HOW TO HOLD SANDER

Model 340 is designed to be held either around the housings, Fig. 9, or by the top of the housings, Fig. 10. When sanding for long periods, it is recommended you periodically alternate between the two holding positions.



Fig. 9



Fig. 10

ACCESSORY PADS

Model 340 is supplied with a Standard Profile, PSA (Pressure Sensitive Adhesive) Pad. This pad and some special purpose pads are available to fit this machine (see ACCESSORIES Section of this manual). To install one of these accessory pads:

CAUTION: DISCONNECT SANDER FROM POWER SOURCE.

1. Remove abrasive from sander.
2. Use a T20 Torx screwdriver to remove the four pad retaining screws (see Fig. 13), and lift the foam pad (and its aluminum backing plate), off the sander.
3. Position the accessory pad to the sander and attach with the four screws from Step 2.

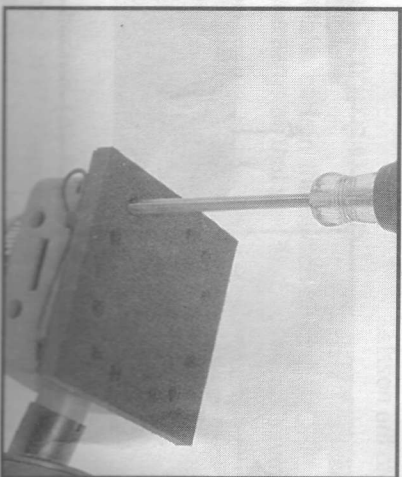


Fig. 13

USING THE SANDER

SANDING PROCEDURE

The normal weight of the machine is sufficient for efficient sanding. Do not put additional pressure on the machine. This would only slow down the speed of the pad, reducing the sanding efficiency and put an additional burden on the motor. In addition, it might cause the sander to jump on the work. Let the sander do the work.

FINE FINISHING

The action of the Porter-Cable Finishing Sander causes thousands of tiny abrasive grits to move in circular orbits against the work at high speed. Each grain moves in the same direction at a constant speed so the cutting action is uniform over the entire pad surface. Crossing and re-crossing of the abrasive grits from all directions quickly levels surface irregularities to a fine, uniform smoothness. Start the work with an abrasive grit just coarse enough to remove the high spots and excessive roughness. Follow with a second sanding using a grit one or two grades finer. Continue with successively finer grits until the desired finish is obtained. DO NOT GO FROM A COARSE GRIT TO A VERY FINE GRIT IN ONE STEP.

Going from a coarse grit to a very fine grit in one step could make it difficult to remove swirl marks that might have been made by the coarse grit abrasive. Use the finest grits practical for the roughing operation and then finish by using successively finer grits.

REMOVING PAINT AND VARNISH

CAUTION: Read and follow all instructions in the **ADDITIONAL SAFETY RULES FOR PAINT REMOVAL** section of this manual.

Your sander will do a good job of removing old paint and varnish if two precautions are taken. First, be sure to use a coarse, open coat abrasive to avoid the usual clogging of the abrasive surfaces. Second, keep the machine moving over new areas to avoid heating and softening the material being removed. Try to work the entire surface down at the same time by working in wide, overlapping arcs. Do not concentrate on small areas. If liquid removers or heaters are used to speed the work, be sure the surface is cool and dry and the excess material has been scraped away with a putty knife or other suitable scraping tool before applying the sander.

CABINETS AND DOORS

The orbital motion of the Porter-Cable Finishing Sander is ideally suited for finishing doors, cabinet fronts and other installations where wood grain is often perpendicular to that of a joining piece. Since the motion is circular, the machine may be moved in any direction and crossed from one part to the other without regard to direction of grain. A uniform and smooth finish will result on both parts. The same procedure may be used when evening joints in all types of cabinet work. The sander may be worked on both sides and in all directions to obtain a smooth, matching joint. By properly changing from coarser to finer grit abrasives, an excellent finish will result.

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Remove buildup of grime resulting from working with green or sappy wood. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

CAUTION: Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

BRUSH INSPECTION AND LUBRICATION

For your continued safety and electrical protection, brush inspection and replacement on this tool should **ONLY** be performed by an **AUTHORIZED PORTER-CABLE SERVICE STATION** or a **PORTER-CABLE SERVICE CENTER**.

At approximately 100 hours of use, take or send your tool to your nearest Authorized Porter-Cable Service Station to be thoroughly cleaned and inspected; worn parts replaced when necessary; relubricated with fresh lubricant, if required; reassembled with new brushes; and performance tested. Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the Service Station for immediate service.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.

WARNING: Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

DUST COLLECTION HOSE		Cat. No. 39332	10 foot hose (fits 1½" vacuum line)
HOSE ADAPTER		Cat. No. 39335	Adapts 1½" to 2½"
PAPER PUNCH		Cat. No. 13008	
REPLACEMENT PADS:		Cat. No. 13592	Standard Profile PSA pad
(for PSA abrasives)		Cat. No. 13593	Contour Profile PSA pad
STIKIT™ ABRASIVES (10 yard roll, 4½" wide)			
Cat No.	Grit	Finish	
740003201	320	Extra-Fine	
740002201	220	Extra-Fine	
740001801	180	Fine	
740001501	150	Fine	
740001201	120	Fine	
740001001	100	Medium	
740000801	80	Medium	

STIKIT™ is a Registered Trademark of Minnesota Mining and Manufacturing Corp.

REPLACEMENT PAD: Cat. No. 13591 **Standard Profile Hook & Loop Pad**
(for Hook & Loop Abrasives)

HOOK & LOOP ABRASIVES (5 sheets per package)		
Cat No.	Grit	Finish
762802205	220	Extra-Fine
762801805	180	Fine
762801205	120	Fine
762800805	80	Medium

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

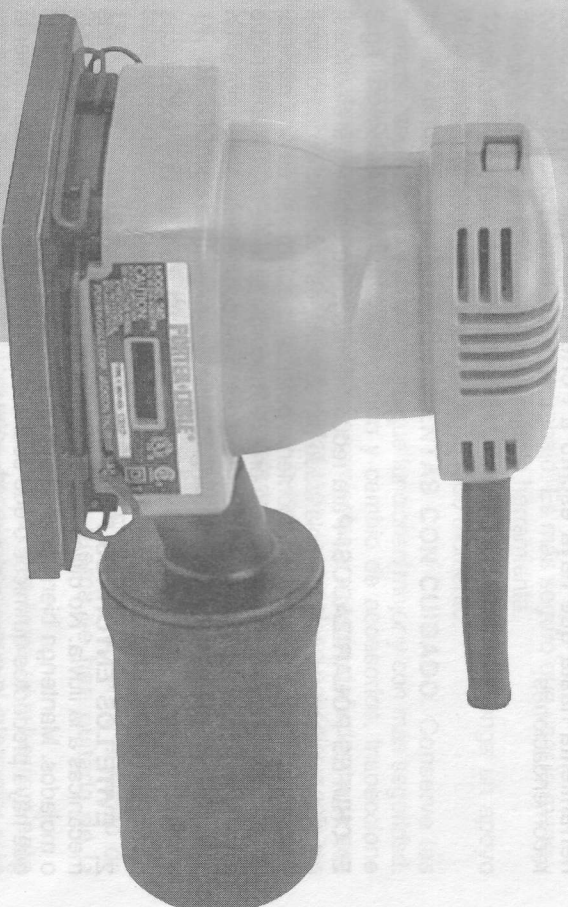
To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468. Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

Manual de Instrucciones

Lijadora de acabado con Aislamiento Doble

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MODELO 340

IMPORTANTE

Asegúrese de que la persona que va a usar esta herramienta lea cuidadosamente y comprenda estas instrucciones antes de empezar a operarla.

Para obtener más información
sobre Porter-Cable,
visite nuestro sitio web en:
<http://www.porter-cable.com>

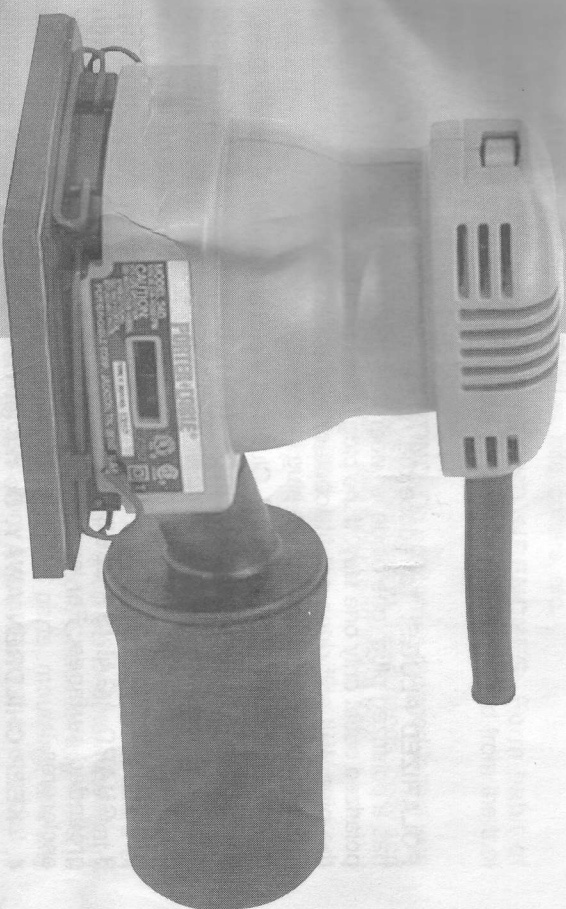
La placa con el No. de modelo y el No. de serie está ubicada en la caja protectora principal de la herramienta. Anote estos números en los espacios que se proporcionan a continuación y guárdelos para referencia futura.

No. de modelo _____
Tipo _____
No. de serie _____

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PROFESSIONAL POWER TOOLS

Instruction manual

Double Insulated Finishing Sander



MODEL 340

IMPORTANT

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The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

PORTER-CABLE
PROFESSIONAL POWER TOOLS

To learn more about Porter-Cable
visit our website at:
<http://www.porter-cable.com>

PORTER-CABLE SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE) (CENTRE DE SERVICE PORTER-CABLE)

Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations
(Obtenga Refacción de Partes o Servicio para su Herramienta en los Sigüientes Centros de Porter-Cable)
(Locations où vous trouvez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

ARIZONA

Tempe 55282 (Phoenix)
2400 West Southern Avenue
Suite 105
Phone: (602) 437-1200
Fax: (602) 437-2200

CALIFORNIA

Ontario 91761 (Los Angeles)
3949A East Garfield Road
Phone: (909) 390-5555
Fax: (909) 390-5554

San Leandro 94577 (Oakland)

3039 Teagarden Street
Phone: (510) 357-9782
Fax: (510) 357-7939

COLORADO

Denver 80216
5855 Shapeton Drive North
Suite A-140
Phone: (303) 370-6909
Fax: (303) 370-6969

FLORIDA

Hialeah 33014 (Miami)
16373-75 NW 57th Ave.
Phone: (305) 624-2523
Fax: (305) 628-2554

MICHIGAN

Troy 48063 (Detroit)
1355 Combermere
Phone: (248) 597-5000
Fax: (248) 597-5004

Phone: (813) 877-9585
Fax: (813) 289-7948

Authorized Service Centers are located in many large cities. Telephone 800-487-8665 or 901-541-6042 for assistance locating one. Parts and accessories for Porter-Cable products should be obtained by contacting any Porter-Cable Distributor, Authorized Service Center, or Porter-Cable Factory Service Center. If you do not have access to any of these, call 800-487-8665 and you will be directed to the nearest Porter-Cable Factory Service Center. Las Estaciones de Servicio Autorizadas están ubicadas en muchas grandes ciudades. Llame al 800-487-8665 o al 901-541-6042 para obtener asistencia a fin de localizar una. Las partes y los accesorios para los productos Porter-Cable deben obtenerse profundando en contacto con cualquier distribuidor Porter-Cable, Centro de Servicio Autorizado o Centro de Servicio de Fábrica Porter-Cable. Si no tiene acceso a ninguno de estos opciones, llame al 800-487-8665 y le dirigiran al Centro de Servicio de Fábrica Porter-Cable más cercano. Des centros de servicio agrégate sort stados dans beaucoup de grandes villes. Appelez au 800-487-8665 ou au 901-541-6042 pour obtenir de l'aide pour en repérer un. Pour obtenir des pièces et accessoires pour les produits Porter-Cable, s'adresser à tout distributeur Porter-Cable, centre de service agréé ou centre de service d'usine Porter-Cable. Si vous n'avez accès à aucun de ces centres, appelez le 888-848-5175 et on vous dirigera vers le centre de service d'usine Porter-Cable le plus proche.

DELTA SERVICE CENTERS

ALBERTA

Bay 6, 2520-23rd St. N.E.
Calgary, Alberta
T5E 8L2
Phone: (403) 735-6166
Fax: (403) 735-6144

BRITISH COLUMBIA

8520 Baxter Place
Burnaby, B.C.
V5A 4T8
Phone: (604) 420-0102
Fax: (604) 420-3522

MANITOBA

1699 Dublin Avenue
Winnipeg, Manitoba
R3H 0H2
Phone: (204) 633-9259
Fax: (204) 632-1976

ONTARIO

644 Imperial Road
Guelph, Ontario
N1H 6M7
Phone: (519) 836-2840
Fax: (519) 767-4131

QUEBEC

1515 ave.
St-Jean Baptiste,
Quebec, Quebec
G2E 5E2
Phone: (418) 877-7112
Fax: (418) 877-7123

1447, Beign
St-Laurent, (Montreal), Quebec
H4R 1V8
Phone: (514) 336-8772
Fax: (514) 336-3505

MINNESOTA

Minneapolis 55429
4315 68th Avenue North
Phone: (612) 561-9080
Fax: (612) 561-0653

MISSOURI

North Kansas City 64116
1141 Swift Avenue
P.O. Box 12393
Phone: (816) 221-2070
Fax: (816) 221-2897

St. Louis 63119

7574 Watson Road
Phone: (314) 968-8950
Fax: (314) 968-2790

NEW YORK

Flushing 11365-1595 (N.Y.C.)
175-25 Horace Harding Expwy.
Phone: (718) 225-2040
Fax: (718) 423-9619

NORTH CAROLINA

Charlotte 28209
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