

# SERRANO TRAVEL TRAILER CO.

Arroyo Road, Irwin, Pennsylvania 15643  
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P.O. Box 2, Arroyo, Georgia 31201

Dear Scotty Owner:

Congratulations on your purchase of one of Scotty's quality compact travel trailers.

We urge you to read this owner's manual carefully, and to keep it in your Scotty for quick reference. In this manual, you'll find information on all the many towing and operational features of your trailer. Your complete understanding of these features will result in many miles and years of happy, dependable trailering.

We also urge you to make sure that your authorized Scotty dealer has completely inspected and demonstrated the features of this trailer to you.

Happy trailering,



John Serro  
President

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NOTE: The Serro Travel Trailer Co. reserves the right to change specifications, design or price at any time without notice.

Changes made by manufacturers in equipment supplied to Serro result in some differences in operation from that described in this manual.

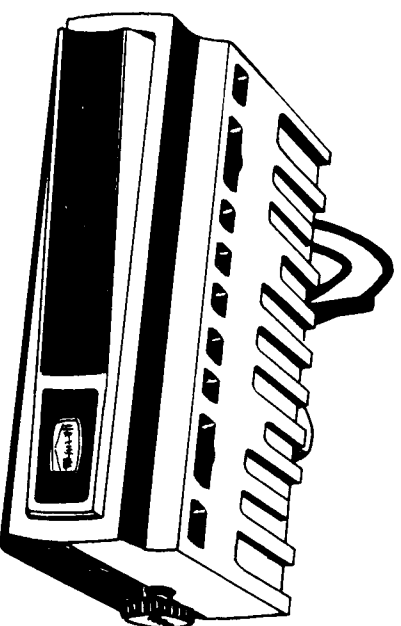
Consult your dealer in these cases for information on operating procedures, etc. We regret the inconvenience, but these changes are beyond our control.

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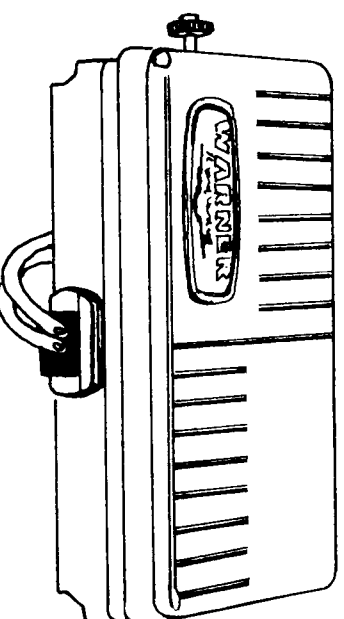
## ELECTRIC BRAKE SYSTEMS

### A. Push-Bar Brake Controller



1. The Push-Bar Brake Controller is designed to afford the best possible manual or automatic trailer brake control. The principal advantage of this system is that the brakes can be applied independently of the towing vehicle.
2. When the controller installation is completed, hook up the trailer for test and adjustment of the controller and circuit. (Refer to the manufacturers manual for adjustment instructions.)
3. A selective resistor should be used and adjusted for smooth operation according to the manufacturers instructions. Road test the trailer and make final adjustment on the controller.

### B. Foot Brake Controller

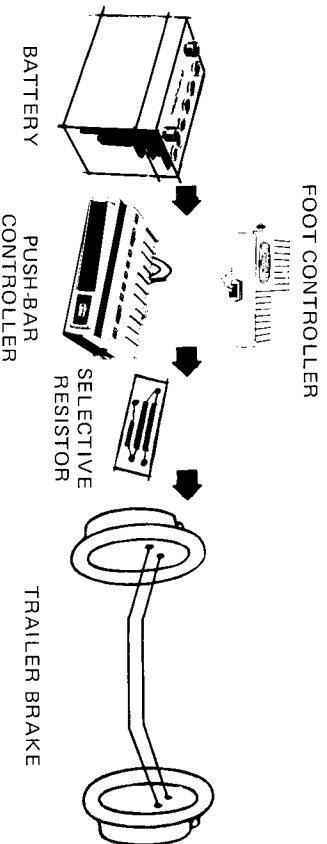


1. This unit mounts on a car's brake pedal and permits both the car and the trailer's brakes to be applied with your braking foot.
2. After the foot controller has been installed, adjust the pressure sensitivity to your driving style according to the manufacturers instructions.

#### C. How To Use Car And Trailer Electric Brakes (Standard on 18', optional on 13' and 15' models)

1. Under normal conditions use your car and trailer brakes together.
2. The proper brake application is with a slight "lead" on the trailer brakes. Then, the car brakes stop the car, trailer brakes stop the trailer, and between them you have smooth operation with minimum stopping distance.

#### D. How Trailer Electric Brake Systems Operate



1. Your battery is the source of energy which is used to operate the brakes.
2. From the battery the circuit goes first to the Controller (either Push-Bar or Foot), which is a switch that allows current to flow through it and controls the braking action. (See manufacturers manual for complete instructions.)
3. The current is then transmitted through a Selective Resistor which controls the amount of current allowed to be transmitted to the trailer brakes.
4. From the resistor, the circuit goes to the trailer brakes. This is parallel wiring which is the only correct way to connect the brakes into the circuit. By the means of parallel wiring, one brake can be out of operation while the other continues to operate efficiently.

## ELECTRICAL HOOK-UP - 110 VOLT

A. Your Scotty trailer is wired to conform to Recreational Vehicle U.S.A. Standard All 9.2 National Electrical Code Cl.

B. A 25-foot 14-3, 600V, heavy-duty lead-in cable, with a 3-prong male

connector, is permanently attached to the circuit breaker box. Access to this cable from the outside is through a hatch on the right side toward the rear of the trailer.

C. A 15-amp circuit breaker box is located in the cabinet under the sink on the right side of the trailer in the 13' and 15' models.

D. The 18' model has a circuit breaker box equipped with two 15-amp breakers and a 30-amp cord.

**NOTE:** Light bulbs larger than 60-watt should not be used in 110 volt outlets.

## ROOF VENT

(Standard on the 13' and 15' models)

A. The roof vent is installed to provide ventilation in addition to that provided by the opening of windows and the door.

B. Since heat has a tendency to rise, the roof vent provides a means of escape for warm, stagnant air during hot summer months and while cooking or using your furnace.

C. The roof vent can be adjusted to the desired opening size by the use of the roto-operator on the underside of the vent. Always open the vent slightly while using the cooking stove and/or your furnace.

**NOTE:** It is also recommended that the windows be opened slightly while cooking. This will greatly reduce the humidity and consequently minimize condensation.

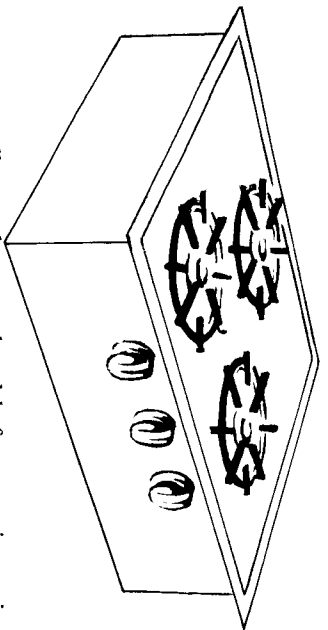
## POWERED ROOF VENTS

(Standard on the 18' model)

A. A 12-volt, 2-speed fan exhausts warm, stagnant air and helps circulate cool, fresh air. The roof vent may be opened to any desired height by using the roto-operator on the underside of the vent.

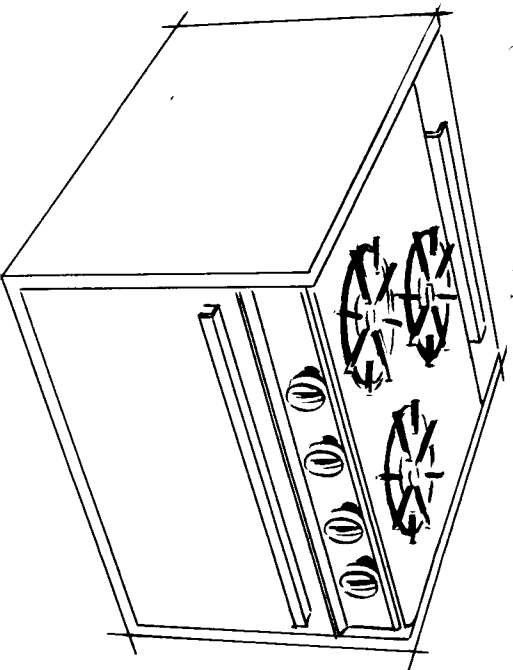
## STOVES AND RANGES

A. Cooking Stove (A 3-burner is standard on the 15' and a 2-burner on the 13' model.)



**CAUTION: Be sure all gas valves are closed before opening main valve at gas bottle.**

1. Make sure the propane gas is turned on at the main bottle.
  2. Unlike natural gas, propane gas settles to the lowest possible point. It is therefore recommended that the lowest window be opened slightly and the roof vent cracked open to insure proper air circulation while using the cooking stove.
  3. **For safety, always light match before turning on gas burners.** Should match go out before burner lights, shut burner off before striking another match.
  4. To light burners, press the desired knob down, turn counter clockwise, and light holding match to side of burner.
  5. When cooking, keep window and/or roof vent open.
  6. **DO NOT USE STOVE FOR HEATING.**
- B. Rangette** (Standard on the 18', optional on the 15' model.)



1. Make sure propane gas is turned on at the main bottle.
2. The shut-off valve, located on the thermostat knob, permits gas to reach

the pilot light in its normal "Oven Off" position. **WHEN TURNED TO "PILOT OFF" GAS IS COMPLETELY SHUT OFF.**

3. Turn shut-off valve to "Oven Off." Light the pilot and adjust flame until yellow disappears. (See manufacturer instructions for adjusting flame.)
4. The purpose of an oven heat control is to regulate the oven burner so that it heats the oven to the temperature required for cooking a specific food and then automatically maintains this temperature until the food is properly cooked. This is called "preheating" and takes approximately 10 minutes.
5. Turn Control Knob counter clockwise to the desired temperature setting. (For locking type control, push Control Knob in and turn counter clockwise.) Oven burner will light automatically.
6. Since most foods should not be put into the oven until it is "preheated," time can be saved by preparing the food while "preheating" is occurring.

## WALL FURNACE

(Standard on 18', optional on all other models.)

**A. The wall furnace features a sealed combustion chamber and a 100% safety shut-off for maximum safety. It has a thermostat control and uses only fresh air for combustion. Combustion gases are vented outside through a unique draft-vent assembly. It meets all the requirements of and is approved by the American Gas Association. (A 12-volt blower is available as optional equipment in some models.)**

### B. Light Instructions

1. Heaters with thermostatic controls – adjust thermostat temperature control dial to the "OFF" position.
2. Be sure all shut off valves in supply line are open.
3. Turn gas control dial to "OFF," open lighter door and wait 10 minutes.
4. Rotate dial to "PILOT." Depress dial while lighting pilot burner. This is easily accomplished by using a wooden type kitchen match, and attempting to get the flame to the pilot before the phosphorous is completely burned from tip of match.
5. Keep dial depressed for one minute after pilot starts burning, and rotate dial to "ON" position. (On heaters equipped with Milivolt Control, allow pilot to burn for two minutes before rotating dial to "ON" position.)
6. Close lighter door after lighting heater.
7. On heaters with thermostatic controls, adjust thermostat or temperature control dial to desired temperature.

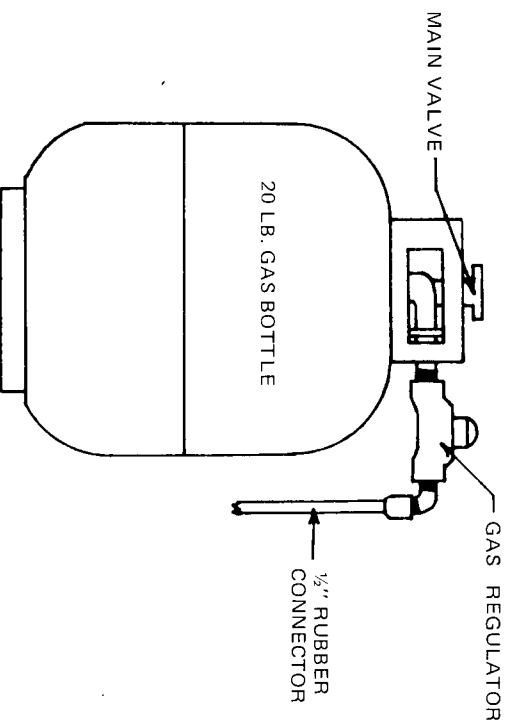
8. If pilot goes out, open lighter door and wait 10 minutes before repeating lighting procedure.
9. For complete shut down, push in on dial and rotate to "OFF" position. (See manufacturers manual for complete instructions.)

### C. Maintenance

1. Keep control compartment clean at all times. Do not allow combustible material to come in contact with vent pipe.
2. Periodically clean out the combustion chamber by inserting an air hose through the pilot flame inspection cover and blowing out the accumulated soot and residue.
3. Check the fittings regularly for leaks. Tighten loose fittings and replace those that are faulty.
4. For other service problems, contact your nearest Scotty dealer or the furnace manufacturer.
5. The wall furnace for trailers is a complete unit, factory assembled and tested — and as such needs no additions, alterations or improvements.
6. Neither Serro, nor the furnace manufacturer will be responsible for the operation of a furnace that has been altered in any manner.

## GAS BOTTLE

(Twin bottles standard on 18' model, single bottle standard on 13' and 15' models.)

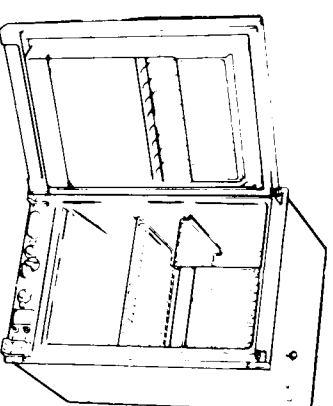


**CAUTION:** Be sure all gas valves are closed before opening main valve at gas bottle.

- A. All gas appliances are controlled thru the main gas valve and regulator located on top of the gas bottle.
- B. A regulator must be installed between the main valve and the main gas line to control the flow of gas to all appliances. This regulator is set to produce 11-inches water column pressure (3.6 ounces per square inch.)
- C. Your gas bottle when filled, will contain liquified petroleum gas. It is recommended that Commercial Propane be used and not Butane. Butane will freeze at 18° F. and the appliances will not operate properly when equipped with this gas under 30° F.
- D. As a safety precaution, the main gas valve should be closed any time appliances are not in use.
- E. A consistent loss of gas pressure is an indication that your gas supply is running low and the bottle should be refilled.

## REFRIGERATOR - COMBINATION

(Standard on 18', optional on the 15' model.)



A. This refrigerator may be used in any one of the following ways:

1. In a trailer park with utility supplies use 110V.
2. Parked away from utility supplies use LP Gas.
3. On the highway — use low volts.
- B. The best routine when going on a trip is to plug in your coach utility cord at home about six hours before leaving. Switch the refrigerator to 110V. This will make the refrigerator cold before you start your trip.
- C. On the highway, switch to low volts until you get to your destination.
- D. When you arrive, switch to LP Gas or 110V.  
(Consult the manufacturers manual for complete instructions for: operation when parked — 110 volt, when parked — LP Gas, and for running on highway — low volt.)

#### E. Thermostat Controls

1. Position "C" is the coldest setting.
2. Position "D" is for defrost.

#### F. Ice Making

1. Fill the ice trays with cold water and place them on the top shelf in the freezer.
2. Turn the thermostat to position "C".

#### G. Frozen Food Storage

For proper storage of frozen food, adjust the thermostat control knob to the highest freezer setting.

#### H. Defrosting

1. Remove frozen food and ice cream, wrap them in several thicknesses of newspaper.
2. Remove the ice trays.
3. Turn thermostat to defrost position.
4. Empty the main food compartment and cold drink shelf. Leave the refrigerator door open. Make sure that the drip tray is under the freezer.
5. When all the frost has melted, empty the drip tray, dry the interior of the cabinet and freezer with a clean cloth.
6. Replace the ice trays and food, and set the thermostat to its coldest position for a few hours. Then reset to its normal position.

#### I. Cleaning

Use a cloth soaked in a mild soap solution. Do not use abrasives or harsh detergents of any kind.

#### J. Securing The Door In Transit

A safety catch is provided to hold the door securely closed while your trailer is on the move. Check it frequently to make sure it has not worked loose.

## BUILT - IN ICE BOX

(A 35 lb. ice chest standard on 13' model, a 75 lb. chest standard on 15' model.)

A. Do not overload the ice compartment. A maximum ice load of 25 lb. is recommended while in transit.

B. It is advisable to pack styrofoam or other insulating material around ice and food while traveling to conserve cold and prevent damage.

C. Make certain the ice box door is closed and latched securely while in transit.

D. Pre-chill the ice chest for a period of 12 hours prior to the loading of perishable foods.

E. It is suggested that the closing of the door and sealing of the gasket be checked periodically. The strike part of the locking mechanism has two slots for adjustment front to rear. Loosen the screw just enough to slide the strike front to the rear and retighten.

## GAS LIGHTS

(Standard on 18' model, optional on the 13' and 15' models.)

#### A. Installing Mantle

1. Remove glass globe and set aside carefully.
2. The single knot in string of mantle to stop it from being accidentally pulled through.
3. Enlarge throat of mantle with fingers so that it will slip over burner nose and set into groove. (See Figure a below)
4. Fit mantle snugly around burner nose by pulling string tightly into groove and evenly distributing drawn up mantle. (Figure b)
5. Tie the double knot and clip off excess string. (Figure c)
6. Light the mantle at the bottom and allow fabric to burn completely before turning on gas.
7. **CAUTION** - Mantle has now become a chemical ash and **MUST NOT BE TOUCHED**.
8. Turn on gas - light mantle and allow to burn for 5 minutes for proper shaping of mantle.
9. Turn off gas - replace glass globe and light is ready.

FIGURE A



FIGURE B

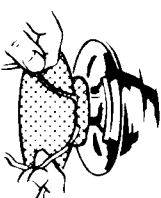
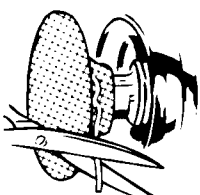


FIGURE C



#### B. Light Instructions

1. Insert lighted match through opening in bottom of globe and hold near

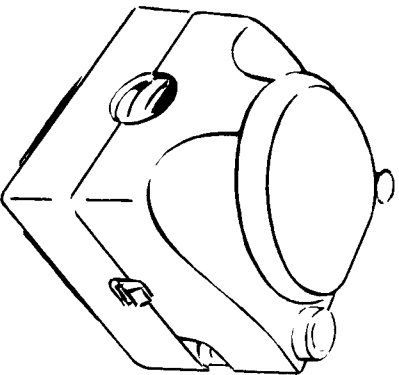
bottom of mantle. DO NOT TOUCH MANTLE — contact will cause it to fall apart.

2. Turn gas on full and light will ignite. CAUTION — DO NOT TURN ON GAS BEFORE INSERTING MATCH.

**NOTE:** On new lamp — it may take several matches to ignite lamp because of air in the gas line. Pulsating light while burning is an indication of undergassing or low pressure. See your Scotty dealer.

## COMMODORE

A. **Commode** — **Portable** (Standard on the 18' model, optional on 15' models.)



The portable commode is compact, efficient, easy to service and empty. No installation or water supply hook-up is ever necessary, and a minimum amount of space is required. Two positive locking, quick-release latches hold the two sections firmly together.

### 1. How To Use

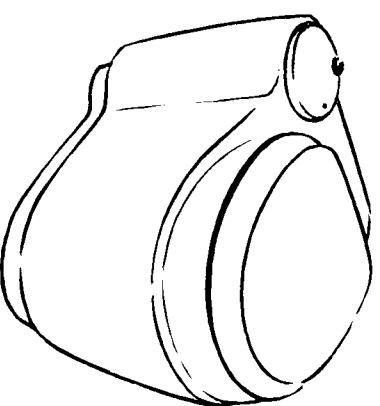
- a. Add correct amount of sanitation chemicals into the bottom tank thru the trap opening.
- b. Add fresh water to water tank. Do not fill completely. Stop approximately 3-inches below top of trap opening.
- c. Always open the mechanical bowl trap fully *before* using.
- d. Pump a small amount of water (one stroke of pump) to lubricate the bowl before usage.
- e. After usage, rinse bowl with stroke of pump, then close mechanical trap.

2. **How To Service**  
After a trip, or when lower tank is filled to 1/2" below mechanical trap, service as follows:

- a. Close trap completely. Lock trap closed with latch.
- b. Release both side catches and lift upper unit off. Lower unit may now be conveniently carried like a suitcase to any conventional commode or waste depository, then emptied by pouring contents out the large opening at the rear of the tank. DO NOT try to pour out through the mechanical trap. This valve should remain closed while servicing.
- c. Rinse tank out, then reassemble commode, making sure side catches are pulled down tight. The commode is now ready to use.

**NOTE:** No need to refill the upper tank after each servicing as it has enough capacity for two complete service cycles (over 120 usages.) Be sure to locate your commode so that the seat cover rests against a wall when in the open position.

B. **Commode** — **Automatic** (Optional on 18' and 15' models.)



A self-contained, electrically operated, recirculating flushing commode. It provides approximately 80 usages with only 4 gallons of water, and operates independently of holding tanks, water supply tanks, plumbing and venting.

### 1. How To Use

- a. The commode requires an initial charge of four gallons of water with one package of sanitation chemical.
- b. When charged, the commode will operate each time the flush button is depressed for an automatically timed cycle of eight seconds.

### 2. How To Service

Refer to manufacturers manual for complete emptying and servicing instructions.

# WATER SYSTEMS

Your Scotty trailer's plumbing conforms to the Recreational Vehicle Code to safeguard your health and add to your trailering pleasure.

## A. City Water Hookup

1. The 13' and 15' models are equipped with a city water hookup, located in the exterior wall on the kitchen side. This hookup is made to receive a garden hose connector and has a direct line to the faucet location on the sink unit.
  2. Some Scotty trailers are equipped with a pressurized water system that has a hand pump inside, and an air intake and water fill on the outside. The system's pressure may be maintained by being connected to a city water hookup via a garden hose; by building up the air pressure through the outside air intake with a manual tire pump; or an automatic pump at a service station; or by using the hand pump located inside the trailer.
- The pressurized system automatically fills all fixtures with water including the hot water system.
3. It is recommended that your city water hookup be used any time city water is available as a means of conserving water carried in the water storage tank.

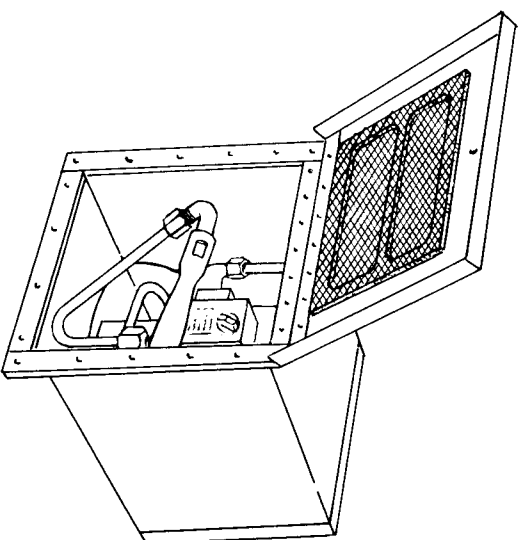
## B. Water Tank

1. The water tank should be sanitized before use of the trailer and at the start of each season, or periodically, depending on the trailer's usage. A few tablespoons of baking soda, or chlorine can be placed into your full water tank. The trailer can then be towed approximately 5 miles, or bounced, to splash the solution around the tank. After sanitizing, the system should be flushed.
2. The flushing action can be accomplished in two ways.
  - a. First, fill the tank and drain it out through the bottom drain which is located on the underside of the trailer beneath the water tank.
  - b. Secondly, the tank should be filled and pumped out completely through the water pump. This will remove any minerals, chemicals, or stale matter that could affect the taste of the water or damage the tank.
3. Water lines should be periodically checked for leaks.

4. **IMPORTANT:** The water storage tank should always be drained in cold weather to prevent freezing when trailer is not in use.

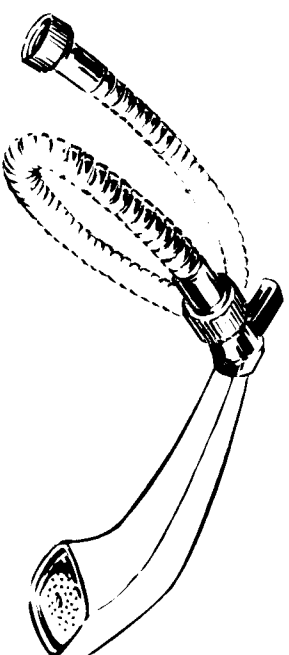
Your local Scotty dealer is equipped to properly winterize your trailer. See him for the complete job or for suggestions on how you can do it yourself. (Refer to section on winterizing in this manual.)

## C. Water Heater



1. A fast heating water heater is included with the 18' model. Its operation is explained fully in the manufacturer's manual.

## D. Shower



1. A versatile telephone-type shower head, with wall bracket, is standard on the 18' model. This hand-held, personal shower saves water — and makes shampooing and washing children easier.

# WINTERIZING

Particular attention must be given to all systems containing water before your Scotty is exposed to freezing weather. The water tank, hot water tank, holding tank, water lines, drain lines, and sink and shower faucets must all be winterized to prevent damage from freezing.

To properly winterize your vehicle, all the above items should be drained of water as completely as possible. The drain plug on all tanks and drains should be removed and the lines going to the tanks can then be blown through with air, to clear water from the lines. The trailer can then be towed a short distance to get as much water out of the tanks as possible.

A more complete method is to follow through that procedure by inserting the drain plugs back into the tanks and adding a commercial non-toxic anti-freeze solution. The solution should be pumped through the water lines and cycled through the drains to distribute the solution throughout the whole plumbing system. Directions on the anti-freeze container will give any other specific directions needed.

## WINDOWS

- A. The opening and closing of all windows is done by means of a Roto-Operator.
- B. Care should be exercised in determining how far the windows should be opened. A window opened to its extreme position can present a safety problem to those walking around the exterior of the trailer since it is at adult head height, and can easily be walked into.
- C. The windows of your trailer are equipped with removable screens that can be detached quickly and easily.

## WINDOWS - ESCAPE

This window is provided for emergency exit from the trailer. It's located remote from the door and is designated "EXIT."

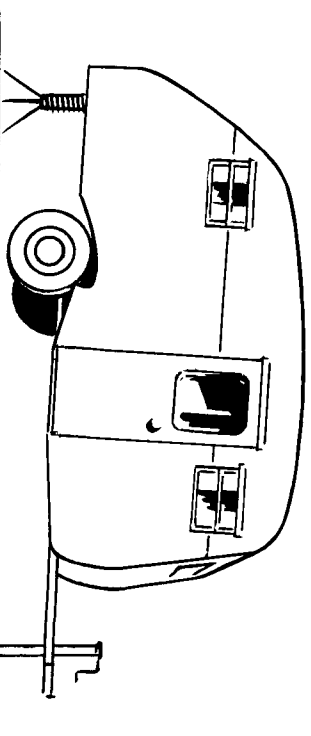
Please familiarize yourself with its location and operation.

## TIRES

A. The 13' and 15' models come equipped with 640x15 Travel Trailer Tires as standard equipment. This is a top quality tire, meeting all safety requirements for recreational vehicles. Keep tire pressure at 30 to 32 pounds.

- B. The 18' model is equipped with G78x14 (8.25x14) tires that should be maintained at 32 pounds pressure.
- C. Spare Tire And Wheel  
A tire and wheel are available as optional equipment for all Scotty trailers. On the 18' model, it can be stored in the trailer trunk until needed.

### D. Changing Tires



1. Changing a tire can be done easily. When the trailer is not heavily loaded — jack up the side you need and remove wheel.
2. If trailer is hauling a heavy load, jack up both sides if the trailer. The axle will drop and you will then have the necessary clearance to change the tire.
3. Always pack jack under the frame. Placing jack under the axle itself will not allow the wheels to drop for sufficient clearance.
4. In the event a jack is not available, lower front jack of trailer to its lowest position, place blocks under rear frame members and raise trailer jacks to its extreme top position. This will raise the entire trailer body allowing the wheels to drop for clearance.

## WHEEL LUGS

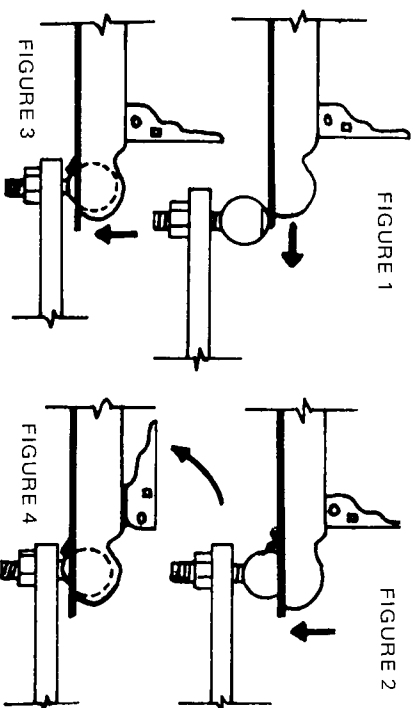
- A. Wheel lugs should be checked for tightness when trailer is first purchased and at 3,000 mile intervals thereafter.
- B. If a tire has been changed or wheel removed for any reason, it is always advisable to check that the wheel is properly seated within the bolt circle of the hub and drum assembly. Then check lugs for tightness.

## WHEEL BEARINGS - REPACKING

Your trailer's wheel bearings should be checked frequently and repacked when needed, or every 10,000 miles of travel.

# HOOK - UP

## A. Hooking Coupler To Ball



To insure that your coupler and ball are hooked up securely, the following procedure should be followed.

1. Place front edge of coupler on top of ball and slide forward. (Figure 1)
2. Allow coupler to drop completely over ball. (Figure 2)
3. Make certain coupler has settled itself down and around the ball. (Figure 3)

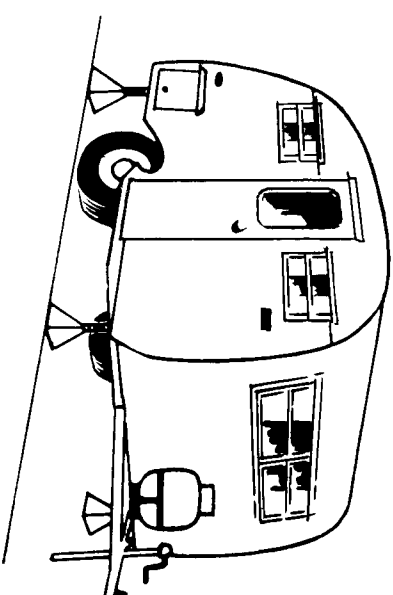
**NOTE:** All Scotty trailers are equipped with a 2" coupler. A smaller ball will be loose and will rattle and even though locked properly, can be a travel hazard.

4. Secure locking mechanism. (Figure 4)
5. After locking mechanism has been secured, **insert safety pin into hole provided.** Some Scotty owners use a bicycle type lock for this purpose as an added precaution.

## B. Hitch Recommendations

1. Many hitches can be used with the Scotty 13' and 15' models. However, we recommend a frame type hitch produced by a reliable manufacturer.
2. A frame equalizing hitch is recommended for use with the 18' model.
3. **DO NOT USE** a clamp-on bumper type hitch under any circumstances.

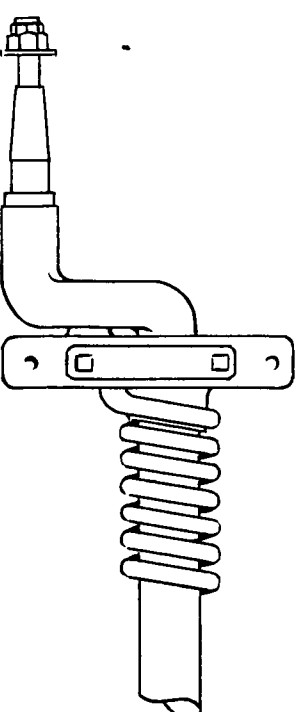
# LEVELING TRAILER



- A. Your trailer should be leveled by use of blocks or leveling jacks whenever parked.
- B. Jacks should be placed under frame members at each corner of the trailer to eliminate sway while moving inside the trailer.
- C. It is important that trailers with a Gas/Electric Refrigerator be leveled since this appliance will not operate at peak efficiency unless properly leveled. (In the event a level is used, it should be placed inside the refrigerator, and leveled front to rear and side to side.)

## LINCO LEVEL LOAD AXLE

(Standard on the 13' and 15' models)



Linco's torsion spring keeps the axle in perfect alignment with the towing coupler so that the distance from the ball hitch to the hub of each wheel remains constant — regardless of curves, terrain or how the trailer is loaded.

This feature cuts down sidesway, whip, excessive tire wear, and allows for better steering.

Linco Level Load Axles are guaranteed for 12 months from the date of purchase. Your warranty card must be on file at Serro Travel Trailer Company to verify the date.

## DURAFLEX TORSION AXLE

(Standard on 18' model)

A heavy-duty, rubber core torsion axle that provides a comfortable ride with minimum tire wear. (This axle is covered by manufacturer's warranty.)

## CANVAS BUNK

(Optional on 13' and 15' models)

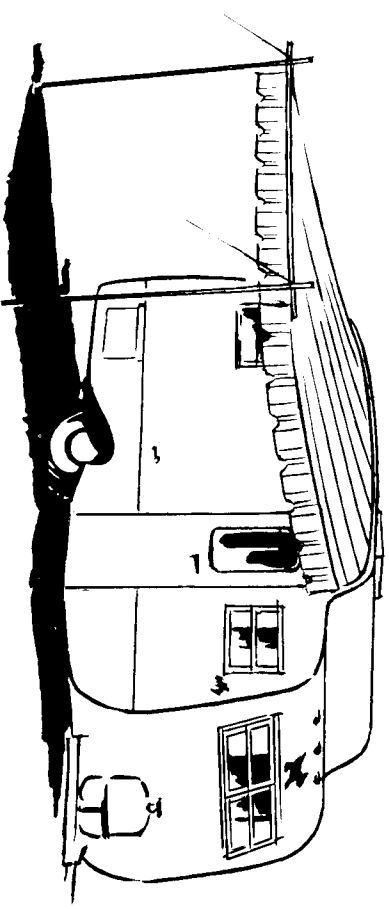
- A. Bunk is installed by inserting pipe into looped edges of canvas and placing pipe ends into bunk brackets located on the interior side walls.
- B. Bunk can be rolled up and stored in the double brackets when not in use.
- C. Maximum recommended bunk load is 125 pounds.
- D. It is recommended that the bunk and poles be removed from brackets while in transit.

## G.V.W.R. AND G.A.W.R. RATING

The Gross Vehicle Weight Rating and Gross Axle Weight Rating of the Scotty Trailers is as follows:

G.V.W.R.		G.A.W.R.	
13' model	- 1,685 lbs.	13' model	- 1,500 lbs.
15' model	- 2,200 lbs.	15' model	- 2,000 lbs.
18' model	- 3,120 lbs.	18' model	- 2,800 lbs.

## AWNING



A. Awnings in various sizes are available for all models.

### B. Installation instructions

- 1. Attach awning rail of the same length as your awning to the top of the roof edge moulding on the door side of your trailer.
  - 2. Slide rope edge of awning into slot provided in the awning rail.
  - 3. Extend awning to its extreme projection and insert pin end of telescopic poles into holes provided and raise to desired height.
  - 4. Attach guy wires to top of poles and stretch tight.
  - 5. Secure by attaching other end of guy wires to metal stakes which are to be driven into the ground.
- C. Screened-in side enclosures are available for all awning sizes.

## CARE OF PRE - FINISHED EXTERIOR ALUMINUM

The exterior of all models is of the finest pre-finished aluminum available. Normal care consists of an occasional hosing with water. Additional protection may be obtained by using a good grade of automobile polish.

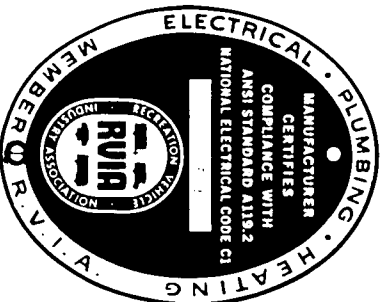
# CLEANING INTERIOR WALL SURFACES

The interior walls can easily be kept clean by the use of a panel cleaner and wax.

## CARE OF CUSHION COVERS

Do Not dry clean the cushion covers. They are Scotch-Gard® protected and only require wiping with a damp cloth to remove spills or soiling. Permanent damage may be caused to the backing material if the cushion covers are dry cleaned.

## RECREATIONAL VEHICLE INSTITUTE ASSOCIATION CODE



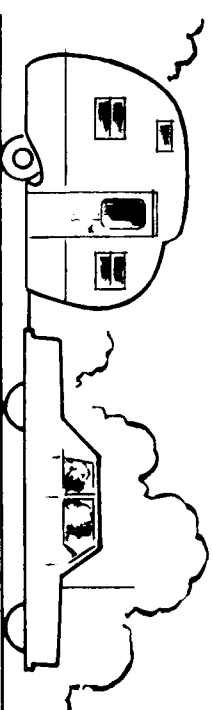
The RVIA Code was formulated to protect the health and safety of recreational enthusiasts by setting standards for electricity, plumbing and heating. These requirements have been met by all manufacturers displaying this emblem in a prominent place on their recreational vehicle.

## KEYS

There are two sets of keys for your Scotty trailer. One set is for the entrance door and the other is for the baggage door and trunk (where applicable.)

The wardrobe/commode compartment door operates like most bathroom doors in the home, in that it can be locked and opened only from the inside.

## SCOTTY TRAILERING TIPS



- A. Distribute load evenly throughout the trailer for easier towing.
- B. Level your car and trailer for smoother, easier towing.
- C. Speed laws are normally the same for travel trailers as those governing trucks. Obey all traffic laws and show courtesy to other motorists.
- D. Side mirrors should be installed on your car when towing a trailer for better visibility and safety.
- E. A heavy duty flasher should be installed on your automobile for your turn signals to operate at peak efficiency. In some states, this is required by law.
- F. A dry, chemical-type fire extinguisher is recommended for all vehicles including travel trailers.
- G. Pack ice securely in your ice chest by placing styrofoam or other material between the ice cake and all sides of the ice chest.
- H. Periodically tighten bolts holding the trailer body to the frame.
- I. Check all gas lines for leaks periodically by using a soap and water solution on the connections.
- J. If you are planning a trip where roads are unpaved, precautions should be taken to protect your trailer from flying stones. You should (1) install a good set of fender flaps on your car; (2) make certain your tires are in good condition and carry a spare tire and wheel; (3) cover the front of the trailer, including the front window with aluminum or masonite.
- K. Moisture on windows and window frames is a result of excessive moisture in the warm air inside the trailer condensing into droplets of water on contact with some colder object. Ventilation, by exhaust fans, open window or vent will eliminate some of the moisture and reduce the amount of water collecting on the windows and window frames.

- L. Do not use a portable heater without proper ventilation. These heaters burn up oxygen and could cause asphyxiation.
- M. A wet-cell battery should not be stored in the trailer. The battery could give off harmful fumes.
- N. Safety Precaution: before opening main valve at gas bottle, be sure all valves at gas appliances are in "off" position.

## SCOTTY CLUBS, CARAVANS, RALLY



A. There are Serro Scotty Owner Association club chapters in almost every area of the United States. These clubs provide a chance for Scotty owners to get together for fun and fellowship at regular meetings, outings and trips. Ask your dealer for the club nearest you.



- B. Trips by large numbers of Scotty trailers are planned by the Serro Travel Trailer Company in cooperation with the Serro Scotty Owner Association. These trips to distant and interesting places are an annual event and provide many with an opportunity to travel in the company of their friends and fellow Scotty owners.
- C. An Annual National Scotty Rally is held at Scottyland, the exclusive campground for Scotty owners, with fun and excitement for all participants.

## SERRO SCOTTY SUPPLIER DIRECTORY

### JACKS

Atwood Vacuum Machine Co.  
4750 Hiawatha Drive  
Rockford, Illinois 61101  
815-877-7461

### AIR CONDITIONING

Armstrong Furnace Co.  
851 West Third Ave.,  
Columbus, Ohio 43212  
614-294-6381

### AWNINGS & ENCLOSURES

L. S. Brown Co.  
228 Margaret St., S.E.  
Atlanta, Georgia 30315  
404-523-7551

### CALCO COMMODORES

Calco Industries, Inc.  
1624 Waurika St.,  
Elkhart, Indiana 46514  
219-524-1168

### BEDDING

Clifton Upholstery Co., Inc.  
416 Mary Ave.,  
Waco, Texas 76710  
(Oklahoma Plant)

### GAS-LITES

HEATERS - STOVES - RANGES  
Coleman Co., Inc.  
250 North St., St. Francis Ave.,  
Wichita, Kansas 67201  
(Oklahoma Plant)

Coleman Co., Inc.  
Elkhart, Indiana  
(Penn. Plant)

Coleman Co., Inc.  
Americus, Georgia  
(Georgia Plant)

### FRONT WINDOW AWNING

Custom Aluminum Mfg. Div.  
2000 E. Columbia Way Bldg. #3  
P. O. Box 2117  
Vancouver, Washington 98661  
206-693-1471

### DOMETIC REFRIGERATORS

Dometic Sales Corp.  
% Ivins Industries Inc.  
2901 E. Randol Mill Road  
Arlington, Texas 76011  
817-265-7705  
(Oklahoma Plant)

Dometic Sales Corp.  
% Coastal Industries Inc.  
P.O. Box 16091  
Jacksonville, Florida 32216

904-721-3300  
(Georgia Plant)

Dometic Sales Corp.  
2320 Industrial Parkway  
P.O. Box 490  
Elkhart, Indiana 46514  
219-294-2511  
(Penn. Plant)

### TRAVELER REFRIGERATOR

Elixir Industries  
P.O. Box 66  
Oswego, Kansas 67356  
316-795-2194  
(Oklahoma Plant)

Elixir Industries  
Elkhart, Indiana 46514  
219-294-1651  
(Penn. Plant)

Elixir Industries  
South Side Ind. Park  
Douglas, Georgia 31533  
(Georgia Plant)

## EMPIRE HEATERS

Empire Stove Co.  
Belleville, Illinois 62222  
618-233-7420

## ASTRAL REFRIGERATORS

Frigiking, Inc.  
P.O. Box 3483  
Dallas, Texas 75285  
214-357-6361  
(Oklahoma Plant)

Frigiking, Inc.  
1601 Highland Ave.  
Elkhart, Indiana  
219-262-1541  
(Penna. Plant)

Frigiking, Inc.  
5345 Bucknell Drive S.W.  
Atlanta, Georgia  
(Georgia Plant)

## HITCH COUPLERS

Fulton Mfg. Corp.  
1912 S. 82nd St.,  
Milwaukee, Wisconsin 53219  
414-321-4810

## TIRES

General Tire & Rubber Co.  
1708 Englewood Ave.,  
Akron, Ohio 44309

## HOT WATER HEATER

General Processing Div.  
Mobil Temp Warehouse  
353 S. Elkhart Ave.  
Elkhart, Indiana 46514

## WATER TANK - HOLDING TANK

Harless Specialties Corp.  
P.O. Drawer R Biddle Road  
Irwin, Penna. 15642  
412-863-0321

## WINDOWS, ROOF VENTS LUGGAGE DOORS

Hehr International, Inc.  
P.O. Box 189  
Newton, Kansas 67114  
(Oklahoma Plant)

Hehr International, Inc.  
1103 W. Pearl St.,  
Chesaning, Michigan 48616  
(Penna. Plant)

Hehr International, Inc.  
2461 Industrial Park Drive  
Plymouth, Indiana  
(Georgia Plant)

## AXLES - 18'

Henschen Industrial Corp.  
P.O. Box 501  
Jackson Center, Ohio 45334

## MONOMATICS - TOTA TOILET

Monogram Industries  
2514 Nagy Drive  
Elkhart, Indiana 46514

## WATER PUMP - FAUCETS

Marshall Brass  
450 Leggett Road  
Marshall, Michigan 49068  
616-781-3901

## BEDDING & CURTAINS

Page Foam Cushioned Products Co.  
47 Messenger St.,  
Johnstown, Penna. 15902  
814-536-8979  
(Penna. & Georgia Plants)

## DOORS

Philips Industries of Texas, Inc.  
Clarksville, Texas  
(Oklahoma &  
Georgia Plants)

Philips Industries  
(Versall Mfg. Co.)  
Elkhart, Indiana 46514  
(Penna. Plant)

## GAS BOTTLES & REGULATORS

Philips Industries  
General Processing Div.,  
Crossville, Tennessee  
AXLES - 13' & 15'

Prior Products  
8330 Lovett Ave.,  
Dallas, Texas 75217  
214-388-2151

## ROCKER WATER PUMP

Sure Stop Mfg. Co.  
1410 E. Walnut St.  
Fullerton, California 92631

## RANGE HOOD

Ventline, Inc.  
Bristol, Indiana

## ICE BOXES

Tuco - Inc.  
Box 368  
Bristol, Indiana

## HUB CAPS

Webbar Corp.  
Box 577  
West Bend, Wisconsin 53095  
414-334-2381

## WAGONMASTER HEATERS

Wagonmaster, Inc.  
3308 Harbor Ave., S.W.  
Seattle, Washington 98126

# SCOTTYLAND, U.S.A.

Scottyland, U.S.A., is a 230 acre campsite located in the scenic maple sugar country of Southwestern Pennsylvania's Laurel Highlands. It's an area set aside by John Serro, president of Serro Travel Trailer Company for the exclusive enjoyment of Scotty Trailer owners.

Most every attraction for a pleasant visit can be found in Scottyland or nearby. Enjoy fishing in Scottyland's own lake or trout fishing in famed Laurel Creek; an equipped playground for hours of fun for the children; a huge recreation building with a fire-side lounge and rustic beamed ceiling; a church and meeting hall; an outdoor pavilion; an athletic field; tennis courts; and a primitive camping area. Laundry and sanitary facilities including flush toilets, showers, a dumping station, washer-dryer equipment and outdoor grills are just some of the conveniences at Scottyland.

Scottyland is easily reached via the Pennsylvania Turnpike from either the Donegal or Somerset interchange. It is located a few miles south of Somerset just off Route 281.

The area is noted for its abundance of varied sport and vacation attractions in addition to many historical and scenic points of interest. Pay Scottyland a visit at your earliest opportunity. You'll be glad you did.